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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/813,250	03/30/2004	Michael A. Schultz	108524	4825
23490 7590 07/28/2006			EXAMINER	
JOHN G TOLOMEI, PATENT DEPARTMENT			DOUGLAS, JOHN CHRISTOPHER	
UOP LLC 25 EAST ALGO	ONQUIN ROAD		ART UNIT	PAPER NUMBER
P O BOX 5017			1764	· <u>-</u> · <u>- · - · - · - · - · - · · - · · - · · - · · - · · - ·</u>
DES PLAINES, IL 60017-5017			DATE MAILED: 07/28/2006	

Please find below and/or attached an Office communication concerning this application or proceeding.

		77		
	Application No.	Applicant(s)		
	10/813,250	SCHULTZ ET AL.		
Office Action Summary	Examiner	Art Unit		
	John C. Douglas	1764		
The MAILING DATE of this communication a Period for Reply	ppears on the cover sheet v	vith the correspondence address		
A SHORTENED STATUTORY PERIOD FOR REP WHICHEVER IS LONGER, FROM THE MAILING  - Extensions of time may be available under the provisions of 37 CFR after SIX (6) MONTHS from the mailing date of this communication.  - If NO period for reply is specified above, the maximum statutory perions after the reply within the set or extended period for reply will, by state that the period for reply will, by state and patent term adjustment. See 37 CFR 1.704(b).	DATE OF THIS COMMUN 1.136(a). In no event, however, may a not will apply and will expire SIX (6) MC ute, cause the application to become a	ICATION.  a reply be timely filed  ONTHS from the mailing date of this communication.  ABANDONED (35 U.S.C. § 133).		
Status				
1) Responsive to communication(s) filed on 30	March 2004.			
20,				
3) Since this application is in condition for allow closed in accordance with the practice under				
Disposition of Claims				
<ul> <li>4)  Claim(s) 1-27 is/are pending in the application</li> <li>4a) Of the above claim(s) is/are withden</li> <li>5)  Claim(s) is/are allowed.</li> <li>6)  Claim(s) 1-27 is/are rejected.</li> </ul>				
7) Claim(s) is/are objected to. 8) Claim(s) are subject to restriction and	I/or election requirement.			
Application Papers				
9) The specification is objected to by the Exami 10) The drawing(s) filed on 30 March 2004 is/are Applicant may not request that any objection to the Replacement drawing sheet(s) including the correction.  11) The oath or declaration is objected to by the	e: a) $\square$ accepted or b) $\square$ one drawing(s) be held in abey ection is required if the drawir	ance. See 37 CFR 1.85(a). ng(s) is objected to. See 37 CFR 1.121(d).		
Priority under 35 U.S.C. § 119				
12) Acknowledgment is made of a claim for forei a) All b) Some * c) None of:  1. Certified copies of the priority docume 2. Certified copies of the priority docume 3. Copies of the certified copies of the priority docume application from the International Bure * See the attached detailed Office action for a least open content.	ents have been received. ents have been received in riority documents have bee eau (PCT Rule 17.2(a)).	Application No en received in this National Stage		
Attachment(s)  1) Notice of References Cited (PTO-892)  2) Notice of Draftsperson's Patent Drawing Review (PTO-948)  3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/Paper No(s)/Mail Date 3/30/04.	Paper N	w Summary (PTO-413) o(s)/Mail Date of Informal Patent Application (PTO-152) 		

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## **DETAILED ACTION**

## Claim Rejections - 35 USC § 103

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. The factual inquiries set forth in *Graham* v. *John Deere Co.*, 383 U.S. 1, 148 USPQ 459 (1966), that are applied for establishing a background for determining obviousness under 35 U.S.C. 103(a) are summarized as follows:
  - 1. Determining the scope and contents of the prior art.
  - 2. Ascertaining the differences between the prior art and the claims at issue.
  - 3. Resolving the level of ordinary skill in the pertinent art.
  - 4. Considering objective evidence present in the application indicating obviousness or nonobviousness.
- 3. This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).

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4. Claims 1-8, 10 and 11 are rejected under 35 U.S.C. 103(a) as being unpatentable over Tsybulevskiy (US 2002/0009404) in view of Bal (US 6482316).

5. With respect to claims 1, 3, and 4, Tsybulevskiy discloses where a hydrocarbon stream containing sulfoxides is contacted with a zeolite adsorbent to produce a hydrocarbon stream having a reduced concentration of sulfoxides (see Tsybulevskiy, paragraphs 2 and 26). Tsybulevskiy does not disclose where the adsorbent is contacted with a desorbent to produce a desorbent containing the sulfur compounds and an adsorbent having a reduced content of the sulfur compounds, does not disclose where the adsorbent with reduced sulfur is contacted with a hydrocarbon stream containing sulfur, and does not disclose fractionating the desorbent containing sulfur compounds to obtain a desorbent with reduced sulfur.

However, Bal discloses desorbing sulfur compounds from an adsorbent and treating the desorbent to remove sulfur from the desorbent (see Bal, column 1, line 65 – column 2, line 8 and claim 1).

Bal discloses that the desorbent is used to regenerate the adsorbent (see Bal, column 1, lines 60-65).

Therefore, it would have been obvious to one having ordinary skill in the art at the time of the invention to modify the process of Tsybulevskiy to include desorbing sulfur compounds from an adsorbent and treating the desorbent to remove sulfur from the desorbent in order to regenerate the adsorbent.

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Also, it would have been obvious to contact the regenerated adsorbent with a hydrocarbon stream so that the adsorbent can remove sulfur from the hydrocarbon stream.

- 6. With respect to claims 2 and 11, Tsybulveskiy discloses desulfurizing a diesel duel with an adsorbent (see Tsybulveskiy, paragraph 16).
- 7. With respect to claim 5, Tsybulevskiy discloses an absorbent that has an adsorption capacity of 0.62 wt% for a sulfoxide (see Tsybulevskiy, example 11, Table 4).
- 8. With respect to claim 6, Tsybulevskiy discloses where the adsorption contacting step is conducted at temperatures in the range of 10to 40 degrees C and pressures in the range of 300 to 6000 kPa (3 to 60 bars) (see Tsybulevskiy, paragraph 48).
- 9. With respect to claim 7, Bal discloses where the desorbent is introduced at temperatures between about 27 degrees C to about 400 degree C (see Bal, column 3, lines 21-25).
- 10. With respect to claim 8, Bal discloses where the desorbent is toluene (see Bal, column 3, lines 46-51).
- 11. With respect to claim 10, Bal discloses recycling the desorbent to the desorbing step (see Bal, column 1, lines 43-53).
- 12. Claim 9 is rejected under 35 U.S.C. 103(a) as being unpatentable over Tsybulevskiy in view of Bal as applied to claim 1 above, and further in view of Ognisty (US 5755933). Tsybulevskiy in view of Bal disclose everything in claim 1, but do not disclose where the fractionating step is conducted in a split shell fractionation step.

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However, Ognisty discloses a fractionation zone with a vertical partition (see Ognisty, column 2, lines 50-54).

Ognisty discloses that such a distillation column with a vertical partition allows for pre-stripping of the feed, which provides for space and equipment savings (see Ognisty, column 1, lines 41-45).

Therefore, it would have been obvious to one having ordinary skill in the art at the time of the invention to modify the process of Tsybulevskiy in view of Bal to include a fractionation zone with a vertical partition in order to allows for pre-stripping of the feed, which provides for space and equipment savings.

- 13. Claims 12-19 and 21-24 are rejected under 35 U.S.C. 103(a) as being unpatentable over Tsybulevskiy in view of Bal and Wessels (US 4354929).
- 14. With respect to claims 12, 14, 15, 23, and 24, Tsybulevskiy discloses where a hydrocarbon stream containing sulfoxides is contacted with a zeolite adsorbent to produce a hydrocarbon stream having a reduced concentration of sulfoxides (see Tsybulevskiy, paragraphs 2 and 26). Tsybulevskiy does not disclose where the adsorbent is contacted with a desorbent to produce a desorbent containing the sulfur compounds and an adsorbent having a reduced content of the sulfur compounds, does not disclose where the adsorbent with reduced sulfur is contacted with a hydrocarbon stream containing sulfur, and does not disclose fractionating the desorbent containing sulfur compounds to obtain a desorbent with reduced sulfur.

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However, Bal discloses desorbing sulfur compounds from an adsorbent and treating the desorbent to remove sulfur from the desorbent (see Bal, column 1, line 65 – column 2, line 8 and claim 1).

Bal discloses that the desorbent is used to regenerate the adsorbent (see Bal, column 1, lines 60-65).

Therefore, it would have been obvious to one having ordinary skill in the art at the time of the invention to modify the process of Tsybulevskiy to include desorbing sulfur compounds from an adsorbent and treating the desorbent to remove sulfur from the desorbent in order to regenerate the adsorbent.

Also, it would have been obvious to contact the regenerated adsorbent with a hydrocarbon stream so that the adsorbent can remove sulfur from the hydrocarbon stream.

In addition, Wessels discloses the use of n-hexane as a purge to sweep out hydrocarbons from the adsorbent (see Wessels, column 1, lines 21-27).

Therefore, it would have been obvious to one having ordinary skill in the art at the time of the invention to modify the process of Tsybulevskiy to include the use of n-hexane as a purge in order to sweep out hydrocarbons from the adsorbent.

- 15. With respect to claims 13 and 22, Tsybulveskiy discloses desulfurizing a diesel duel with an adsorbent (see Tsybulveskiy, paragraph 16).
- 16. With respect to claim 16, Tsybulevskiy discloses an absorbent that has an adsorption capacity of 0.62 wt% for a sulfoxide (see Tsybulevskiy, example 11, Table 4).

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- 17. With respect to claim 17, Tsybulevskiy discloses where the adsorption contacting step is conducted at temperatures in the range of 10to 40 degrees C and pressures in the range of 300 to 6000 kPa (3 to 60 bars) (see Tsybulevskiy, paragraph 48).
- 18. With respect to claim 18, Bal discloses where the desorbent is introduced at temperatures between about 27 degrees C to about 400 degree C (see Bal, column 3, lines 21-25).
- 19. With respect to claim 19, Bal discloses where the desorbent is toluene (see Bal, column 3, lines 46-51).
- 20. With respect to claim 21, Bal discloses recycling the desorbent to the desorbing step (see Bal, column 1, lines 43-53).
- 21. Claims 20, 25, and 26 are rejected under 35 U.S.C. 103(a) as being unpatentable over Tsybulevskiy in view of Bal and Wessels as applied to claim 12 above, and further in view of Ognisty (US 5755933).
- 22. With respect to claim 20, Tsybulevskiy in view of Bal disclose everything in claim 1, but do not disclose where the fractionating step is conducted in a split shell fractionation step.

However, Ognisty discloses a fractionation zone with a vertical partition (see Ognisty, column 2, lines 50-54).

Ognisty discloses that such a distillation column with a vertical partition allows for pre-stripping of the feed, which provides for space and equipment savings (see Ognisty, column 1, lines 41-45).

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Therefore, it would have been obvious to one having ordinary skill in the art at the time of the invention to modify the process of Tsybulevskiy in view of Bal and Wessels to include a fractionation zone with a vertical partition in order to allows for prestripping of the feed, which provides for space and equipment savings.

- 23. With respect to claims 25 and 26, Wessels discloses where the n-hexane purge is fractionated to produce an n-hexane overhead fraction that is recycled for use as purge gas (see Wessels, column 2, lines 10-23).
- 24. Claim 27 is rejected under 35 U.S.C. 103(a) as being unpatentable over Tsybulevskiy in view of Bal and Wessels. Tsybulevskiy discloses where a hydrocarbon stream containing sulfoxides is contacted with a zeolite adsorbent to produce a hydrocarbon stream having a reduced concentration of sulfoxides (see Tsybulevskiy, paragraphs 2 and 26). Tsybulevskiy does not disclose where the adsorbent is contacted with a desorbent to produce a desorbent containing the sulfur compounds and an adsorbent having a reduced content of the sulfur compounds, does not disclose where the adsorbent with reduced sulfur is contacted with a hydrocarbon stream containing sulfur, and does not disclose fractionating the desorbent containing sulfur compounds to obtain a desorbent with reduced sulfur.

However, Bal discloses desorbing sulfur compounds from an adsorbent and treating the desorbent to remove sulfur from the desorbent (see Bal, column 1, line 65 – column 2, line 8 and claim 1).

Bal discloses that the desorbent is used to regenerate the adsorbent (see Bal, column 1, lines 60-65).

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Therefore, it would have been obvious to one having ordinary skill in the art at the time of the invention to modify the process of Tsybulevskiy to include desorbing sulfur compounds from an adsorbent and treating the desorbent to remove sulfur from the desorbent in order to regenerate the adsorbent.

Also, it would have been obvious to contact the regenerated adsorbent with a hydrocarbon stream so that the adsorbent can remove sulfur from the hydrocarbon stream.

In addition, Wessels discloses the use of n-hexane as a purge to sweep out hydrocarbons from the adsorbent (see Wessels, column 1, lines 21-27). Wessels also discloses where the n-hexane purge is fractionated to produce an n-hexane overhead fraction that is recycled for use as purge gas (see Wessels, column 2, lines 10-23).

Therefore, it would have been obvious to one having ordinary skill in the art at the time of the invention to modify the process of Tsybulevskiy to include the use of n-hexane as a purge in order to sweep out hydrocarbons from the adsorbent.

## Conclusion

25. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure: Satokawa (US 6875410).

Any inquiry concerning this communication or earlier communications from the examiner should be directed to John C. Douglas whose telephone number is 571-272-1087. The examiner can normally be reached on 7:30 A.M. to 4:30 P.M..

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If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Glenn A. Caldarola can be reached on 571-272-1444. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

JCD

Glenn Caidarola Supervisory Patent Examiner Technology Center 1700